



# Luban HP2148P (Pro-fax HP648R) Polypropylene Homopolymer

## Description

Luban HP2148P is a homopolymer used particularly for injection molding applications requiring high rigidity. It exhibits high stiffness and good flow. The grade is nucleated and has antistatic additive. Luban HP2148P is suitable for food contact.

## Application

Shields, outer casing, sporting goods, toys, caps and closure

## Properties (Typical Values)

Property	Units	Test method	Value
Melt flow rate (230°C/2.16 kg)	g/10 min	ASTM D1238	20
Density	g /cm <sup>3</sup>	ASTM D792B	0.90
Flexural Modulus (1% secant)	MPa	ASTM D790A	1730
Tensile stress at yield (50 mm/min)	MPa	ASTM D638	37.9
Tensile strain at yield (50 mm/min)	%	ASTM D638	8.5
Notched impact strength (+23°C)	J/m	ASTM D256	42
Rockwell hardness	R	ISO 75-2	97

**Note:** These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

## Processing Guidelines

The Typical Processing Conditions for Luban HP2148P are:

<b>Melt temperature</b>	220 – 260 °C
<b>Holding pressure</b>	200 – 500 bar Maximum to avoid sink marks
<b>Mold temperature</b>	20 – 40 °C
<b>Injection speed</b>	High
<b>Shrinkage</b>	1 – 2 % depending on wall thickness and molding parameters

**Note:** Processing parameters should only be used as guidelines. The above properties values are not to be construed as specifications.



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## Storage and Handling

Luban HP2148P should be stored in well ventilate area during handling or processing of to prevent accumulation of dust and fumes. Avoid contact with strong oxidizers, excessive heat, sparks or open flame as this could well speed up alteration and consequently loss of quality of the material in which could lead to unforeseen dangers. The bags must be protected from direct sunlight and should be stored in shaded and completely dry area for good processing.

## Safety

Luban HP2148P is not classified as dangerous preparation. For further information about safety in handling and processing please refer to the Safety Data Sheet.

## Food Contact

Luban HP2148P meets the requirements of the U.S. Food and Drug Administration (FDA) as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact. For additional information on approved conditions of use for food contact applications, please refer to the "Product Stewardship Declaration".

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

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### Disclaimer:

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